

Title (en)  
METHOD OF CONTINUOUS CASTING METAL STRIP

Title (de)  
VERFAHREN ZUM STRANGGIESSEN VON METALLBÄNDERN

Title (fr)  
PROCEDE DE COULAGE D'UNE BANDE DE METAL EN CONTINU

Publication  
**EP 0833709 A1 19980408 (EN)**

Application  
**EP 96920940 A 19960618**

Priority  
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• GB 9512561 A 19950621

Abstract (en)  
[origin: WO9700745A1] When casting metal strip in a twin-roll caster, start-up apparatus is used which permits the rotation of the rolls (1, 3) to commence before molten metal enters the roll bite (5). The apparatus comprises a leaderstrip (7) which is placed between the rolls (1, 3) and is held when rotation commences. The leaderstrip (7) is released after molten metal is added to the bite (5) and is driven through the roll gap leading a cast metal strip with it.

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**B22D 11/06** (2006.01); **B22D 11/08** (2006.01)

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