

Title (en)

Electromagnetic trip with amorphous carbon film and his method of manufacturing

Title (de)

Elektromagnetischen Auslöser mit einer amorphen Kohlenstoffbeschichtung und sein Fertigungsverfahren

Title (fr)

Relais de déclenchement électromagnétique à revetement de carbone amorphe, et son procédé de fabrication

Publication

**EP 0838830 B1 20040121 (FR)**

Application

**EP 97410111 A 19971007**

Priority

FR 9613143 A 19961023

Abstract (en)

[origin: EP0838830A1] The surfaces (10, 14) of the core (1) and of the armature (8) are finished to give a coefficient of roughness between 0.03 and 0.05  $\mu\text{m}$ , defined as the mean height of the profile above and below the mean line. The peaks between the surfaces ensure point contact and the surfaces are covered in a layer of amorphous carbon of thickness less than 1  $\mu\text{m}$ . The DLC diamond layer comprises a mixture of sp<sub>2</sub> and sp<sub>3</sub> hybrids giving a Vickers hardness between 30 and 70 GPa and a coefficient of friction of about 0.1 for a load of 5 N. The enrichment of this layer is by the physical or chemical deposition under vacuum of specific elements, notably fluorine, boron, silicon or nitrogen.

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IPC 8 full level

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