

Title (en)

PROCESS AND DEVICE FOR BUNDLING LAMINATIONS, IN PARTICULAR FOR PRODUCING TRANSFORMER CORES

Title (de)

VERFAHREN UND VORRICHTUNG ZUM SCHICHTEN VON BLECHPAKETEN, INSBESONDERE FÜR DIE HERSTELLUNG VON TRANSFORMATOREN-KERNEN

Title (fr)

PROCEDE ET DISPOSITIF D'EMPILAGE DE TOLES, NOTAMMENT POUR PRODUIRE DES NOYAUX DE TRANSFORMATEURS

Publication

EP 0843881 B1 19990616 (DE)

Application

EP 95929089 A 19950807

Priority

EP 9503129 W 19950807

Abstract (en)

[origin: WO9706539A1] The individual laminations (9) of a bundle of laminations (8) are glued to each other. For that purpose, a liquid or viscous adhesive is introduced between the mutually opposite side faces of the individual laminations before they are stacked. This operation is carried out on a stacking table (19) above which is arranged a dosing device for applying doses of adhesive. Before gluing, the individual laminations may be correctly positioned on a positioning table (18). By gluing the individual laminations, the lamination bundles become easier to store, to transport and to assemble.

IPC 1-7

H01F 41/02

IPC 8 full level

H01F 41/02 (2006.01)

CPC (source: EP)

H01F 41/0233 (2013.01)

Cited by

EP1764808A1

Designated contracting state (EPC)

AT BE CH DE DK ES FR GB GR IE IT LI NL PT SE

DOCDB simple family (publication)

WO 9706539 A1 19970220; DE 59506253 D1 19990722; DK 0843881 T3 20000117; EP 0843881 A1 19980527; EP 0843881 B1 19990616; ES 2135080 T3 19991016; GR 3031062 T3 19991231

DOCDB simple family (application)

EP 9503129 W 19950807; DE 59506253 T 19950807; DK 95929089 T 19950807; EP 95929089 A 19950807; ES 95929089 T 19950807; GR 990402141 T 19990824