

Title (en)

Apparatus and method for clamping cope and drag

Title (de)

Vorrichtung und Verfahren zum Verspannen von Ober- und Unterkasten

Title (fr)

Dispositif et procédé de serrage un châssis de dessus avec un châssis de dessous

Publication

**EP 0844037 A1 19980527 (EN)**

Application

**EP 97120488 A 19971121**

Priority

JP 32770396 A 19961122

Abstract (en)

An apparatus (10) and a method for clamping a cope (8; 13) and a drag (7; 12) are disclosed. The apparatus prevents the cope from floating in molten metal when it poured in the mold space formed by the cope and drag and prevents their deformation due to the expansion of the molten metal when it solidifies. The apparatus includes a grid frame (4) extending in a horizontal plane for covering the top of the cope. The grid frame (4) has a plurality of openings (3, 3) and connecting members (5,5) mounted at opposing sides of it for engaging with engaging members (22; 11A) mounted at the drag side.

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**B22C 21/08**; **B22C 21/12**

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CPC (source: EP)

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Citation (search report)

- [A] GB 815859 A 19590701 - TIROLER ROEHREN & METALLWERK
- [A] DE 1174944 B 19640730 - BUDERUS EISENWERK

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