

Title (en)  
METHOD AND APPARATUS FOR PRODUCING CONCRETE ELEMENTS

Title (de)  
VERFAHREN UND VORRICHTUNG ZUM HERSTELLEN VON ZEMENTELEMENTEN

Title (fr)  
PROCEDE ET EQUIPEMENT DE PRODUCTION D'ELEMENTS EN BETON

Publication  
**EP 0847325 A1 19980617 (EN)**

Application  
**EP 96927077 A 19960823**

Priority  
• FI 9600456 W 19960823  
• FI 954074 A 19950830

Abstract (en)  
[origin: WO9707949A1] The present invention relates to a method and apparatus for producing a composite structure comprising a sheet metal bottom plate (6) and a concrete layer (18). The upper surface of the bottom plate (6) is provided with anchors (15) for anchorage to the overlying concrete, and the concrete layer (18) is cast over the bottom plate (6), and the concrete layer (18) is shaped by taking it through a bordered casting space (1, 5, 10, 13) and compacting it by virtue of a vibrating motion applied on at least one form wall of the casting space, said movement providing a vibrating area (7, 8) on said casting space.

IPC 1-7  
**B28B 3/22**

IPC 8 full level  
**B28B 1/08** (2006.01); **B28B 1/29** (2006.01); **B28B 1/30** (2006.01); **B28B 5/02** (2006.01); **B28B 7/00** (2006.01); **B28B 7/18** (2006.01); **B28B 19/00** (2006.01); **B28B 23/00** (2006.01)

CPC (source: EP)  
**B28B 1/08** (2013.01); **B28B 1/29** (2013.01); **B28B 5/02** (2013.01); **B28B 7/0035** (2013.01); **B28B 7/30** (2013.01); **B28B 19/00** (2013.01)

Citation (search report)  
See references of WO 9707949A1

Designated contracting state (EPC)  
AT BE CH DE DK ES FI FR GB GR IE IT LI NL PT SE

DOCDB simple family (publication)  
**WO 9707949 A1 19970306**; AU 6702896 A 19970319; AU 697180 B2 19981001; CA 2230794 A1 19970306; CN 1200065 A 19981125; EP 0847325 A1 19980617; FI 102253 B1 19981113; FI 102253 B 19981113; FI 954074 A0 19950830; FI 954074 A 19970301; JP H11511398 A 19991005; MY 132119 A 20070928; NO 980794 D0 19980225; NO 980794 L 19980416; TW 349899 B 19990111

DOCDB simple family (application)  
**FI 9600456 W 19960823**; AU 6702896 A 19960823; CA 2230794 A 19960823; CN 96197693 A 19960823; EP 96927077 A 19960823; FI 954074 A 19950830; JP 50988697 A 19960823; MY PI9603548 A 19960827; NO 980794 A 19980225; TW 85110415 A 19960827