

Title (en)

Exhaust manifold and process for its manufacture

Title (de)

Abgassammler und Verfahren zu seiner Herstellung

Title (fr)

Collecteur d'échappement et procédé pour sa fabrication

Publication

EP 0849445 B1 20011114 (DE)

Application

EP 96120586 A 19961220

Priority

EP 96120586 A 19961220

Abstract (en)

[origin: EP0849445A1] The engine-side flange (2) and trough forming an exhaust manifold for an internal combustion engine are in one piece as an integral sheet component with the flange edge formed from the sheet. An outlet flange (3) surrounds and outlet connection (15) from the manifold. Preferably a sealing edge is formed in the engine-side flange, which has a peripheral rim (5), and a peripheral loose flange plate (9) is set on the engine-side fastening flange. The manifold trough may be formed from a sandwich of two sheets with an intermediate unwoven material layer.

IPC 1-7

F01N 7/10

IPC 8 full level

F01N 13/10 (2010.01); **F01N 13/18** (2010.01)

CPC (source: EP)

F01N 13/10 (2013.01); **F01N 13/102** (2013.01); **F01N 13/105** (2013.01); **F01N 13/1872** (2013.01); **F01N 2530/26** (2013.01)

Cited by

DE102011002492A1; DE10359073B4; FR2873747A1; EP1172534A3; EP1225315A3; FR3027626A1; DE10001287A1; EP2937539A1; CN105041439A; US9140171B2; WO02088527A1; WO02073010A3; WO2016062950A1; WO2006018547A1; WO2009071158A1; DE102009033870A1; US6604358B2

Designated contracting state (EPC)

DE FR GB IT SE

DOCDB simple family (publication)

EP 0849445 A1 19980624; **EP 0849445 B1 20011114**; DE 59608215 D1 20011220

DOCDB simple family (application)

EP 96120586 A 19961220; DE 59608215 T 19961220