

Title (en)

Process for arranging tabs and/or projections on a thin sheet, thin sheet with tabs and/or projections and thin tube of rectangular cross section

Title (de)

Verfahren zum Anbringen von Laschen und/oder Vorsprüngen an einem Feinblech, Feinblech mit Laschen und/oder Vorsprüngen sowie Rechteckrohr aus Feinblechen

Title (fr)

Procédé pour la réalisation de languettes et/ou de saillies sur une tôle mince, tôle mince avec languettes et/ou saillies et tube en tôle mince à section rectangulaire

Publication

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Application

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Priority

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Abstract (en)

[origin: EP0851200A2] The lugs (13,14) or protrusions are at right angles to the metal surface and extend for further than the thickness of the latter. The method involves using a punch and die to loading the metal beyond the yield point. Part of the metal can be pressed into recesses in the punch and/or die, which forms the negative mould for the lugs or protrusions. Formation can be by punch and die at intervals, while the sheet-metal strip is indexed forward.

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