

Title (en)

PROCESS FOR CONTACTING A MULTI-POLE CONNECTOR

Title (de)

VERFAHREN ZUR KONTAKTIERUNG EINER VIELPOLIGEN FEDERLEISTE

Title (fr)

PROCEDE DE RACCORDEMENT D'UN CONNECTEUR FEMELLE MULTIPOLAIRE

Publication

EP 0852078 B1 19991201 (DE)

Application

EP 96929179 A 19960910

Priority

- DE 9601701 W 19960910
- DE 19535109 A 19950921

Abstract (en)

[origin: US5984733A] PCT No. PCT/DE96/01701 Sec. 371 Date Mar. 20, 1998 Sec. 102(e) Date Mar. 20, 1998 PCT Filed Sep. 10, 1996 PCT Pub. No. WO97/11509 PCT Pub. Date Mar. 27, 1997The present invention relates to a method for making contact between a multi-pole socket connector for plug-in connections and connecting wires. To simplify the method and economise on tools, a multi-row socket connector is split up into plastic plates, one side of the plate holding insulation piercing connecting devices and contact springs connected thereto, and the other side having correspondingly shaped integrally extruded pressure members. The plates are held at a spacing in a press tool by corresponding press-in pins having an interference fit. Connecting wires cut to length are inserted into these plates preassembled at a spacing. The connecting wires are pressed by the pressure members into the insulation piercing connecting device when the plates are pressed together.

IPC 1-7

H01R 4/24; **H01R 9/07**

IPC 8 full level

H01R 4/24 (2006.01); **H01R 9/05** (2006.01); **H01R 43/00** (2006.01); **H01R 13/514** (2006.01); **H01R 24/00** (2006.01); **H01R 13/504** (2006.01)

CPC (source: EP US)

H01R 4/2433 (2013.01 - EP US); **H01R 13/514** (2013.01 - EP US); **H01R 13/5045** (2013.01 - EP US)

Designated contracting state (EPC)

AT BE CH DE DK ES FI FR GB GR IE IT LI NL PT SE

DOCDB simple family (publication)

WO 9711509 A1 19970327; AT E187281 T1 19991215; CA 2232688 A1 19970327; CA 2232688 C 20020813; DE 59603801 D1 20000105; EP 0852078 A1 19980708; EP 0852078 B1 19991201; ES 2140890 T3 20000301; GR 3032692 T3 20000630; JP H11500265 A 19990106; PT 852078 E 20000531; US 5984733 A 19991116

DOCDB simple family (application)

DE 9601701 W 19960910; AT 96929179 T 19960910; CA 2232688 A 19960910; DE 59603801 T 19960910; EP 96929179 A 19960910; ES 96929179 T 19960910; GR 20000400390 T 20000218; JP 51230597 A 19960910; PT 96929179 T 19960910; US 4362698 A 19980320