

Title (en)  
Textile machine for making cross-wound bobbins

Title (de)  
Kreuzspulen herstellende Textilmaschine

Title (fr)  
Machine textile pour la production de bobines à spires croisées

Publication  
**EP 0852216 B1 20020502 (DE)**

Application  
**EP 97119000 A 19971031**

Priority  
DE 19650879 A 19961207

Abstract (en)  
[origin: JPH10175777A] PROBLEM TO BE SOLVED: To improve a normal automatic exchange operation with a twill winding package and a free pipe by giving a control instruction to a yarn rewinding part computer for controlling a yarn tensioner of the yarn rewinding part in which the positioning is performed for a service unit by the control computer of the service unit. SOLUTION: A service unit is placed in a yarn rewinding part 2 and yarn 30 is accepted by what is called a yarn lifter at first. Thus, this yarn can be prepared and held for a succeeding exchange operation. Further, the control computer 38 of the service unit takes charge of the guide of a yarn rewinding part computer 39 of a yarn rewinding part 2 via a mechanical bus 40 during an exchange operation. Namely, also the control of a yarn tensioner 13 is performed via the control computer 38 of the service unit. A yarn tension value which is maintained by the yarn tensioner 14 during the exchange operation is related to a selected constitution of a package handling means or a twill package 11 every time.

IPC 1-7  
**B65H 54/26**; **B65H 59/22**

IPC 8 full level  
**B65H 59/38** (2006.01); **B65H 54/26** (2006.01); **B65H 59/22** (2006.01); **B65H 59/24** (2006.01); **B65H 67/04** (2006.01)

CPC (source: EP US)  
**B65H 54/26** (2013.01 - EP US); **B65H 59/225** (2013.01 - EP US); **B65H 59/24** (2013.01 - EP US); **B65H 2555/13** (2013.01 - EP US); **B65H 2557/20** (2013.01 - EP US); **B65H 2701/31** (2013.01 - EP US)

Cited by  
CN110395614A

Designated contracting state (EPC)  
BE CH DE ES FR GB IT LI

DOCDB simple family (publication)  
**DE 19650879 A1 19980610**; DE 59707148 D1 20020606; EP 0852216 A2 19980708; EP 0852216 A3 19980916; EP 0852216 B1 20020502; ES 2174159 T3 20021101; JP 4199840 B2 20081224; JP H10175777 A 19980630; TR 199701460 A2 19980622; US 5857637 A 19990112

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