

Title (en)

Method of producing forms and form obtained by this method

Title (de)

Verfahren zur Herstellung von Formularen und nach diesem Verfahren hergestelltes Formular

Title (fr)

Procédé de fabrication de formulaires et formulaire obtenu par ce procédé

Publication

**EP 0853005 A1 19980715 (FR)**

Application

**EP 97400046 A 19970109**

Priority

EP 97400046 A 19970109

Abstract (en)

A method of manufacturing labels with a basic information field, and a number of fields of fixed or variable data on peel-off labels involves preparing and printing a web of paper or similar material on one side with the basic information field (1), together with the variable elements for the label sheet (12a,13a) and for the separate labels (12b-12f,13b-13f), with a lateral gap between them for spacing on the web to give the sheets and labels. The other side of the web is covered by a layer of silicone (8) and at least one layer of adhesive (10) in place at the labels to be held at the web. One strip of the web is turned over to place the printed labels at the layers of silicone and adhesive. Also claimed is a label with a base sheet (2) to carry at least one variable description (12a,13a) and a cladding (9) over at least part of the sheet surface. At least one label (11a-11e) is held by a layer of silicone and adhesive, defined by cutting through the cladding, with further variable data labels (2b-2f,13b-13f) identical to the variable descriptions at the base sheet. The sheet and the cladding are from the same paper web.

Abstract (fr)

Le formulaire obtenu par ce procédé comprend un feuillet de base (2) et plusieurs étiquettes pelables (11a à 11e). Des mentions variables (12a à 12f et 13a à 13f) d'un formulaire à l'autre sont apportées sur ces éléments. Dans chaque formulaire ces mentions variables doivent nécessairement être identiques. On satisfait à cette exigence en imprimant les mentions variables en même temps sur une même nappe de papier et en repliant la bande longitudinale destinée à former les feuillets sur celle destinée à former les étiquettes. Les mentions d'un même formulaire sont alors nécessairement en coïncidence. <IMAGE>

IPC 1-7

**B42D 5/02**

IPC 8 full level

**B42D 5/02** (2006.01)

CPC (source: EP)

**B42D 5/027** (2013.01)

Citation (search report)

- [A] EP 0595511 A1 19940504 - MOORE BUSINESS FORMS INC [US]
- [A] US 4978146 A 19901218 - WARTHER RICHARD O [US], et al

Designated contracting state (EPC)

AT BE CH DE ES FR GB IT LI NL SE

DOCDB simple family (publication)

**EP 0853005 A1 19980715; EP 0853005 B1 20000920**; AT E196448 T1 20001015; AU 5038098 A 19980716; AU 728474 B2 20010111; CA 2226863 A1 19980709; DE 69703146 D1 20001026; DE 69703146 T2 20010329; ES 2150740 T3 20001201

DOCDB simple family (application)

**EP 97400046 A 19970109**; AT 97400046 T 19970109; AU 5038098 A 19980107; CA 2226863 A 19980113; DE 69703146 T 19970109; ES 97400046 T 19970109