

Title (en)

CALIBRE CONTOUR IN A ROLLING MILL ROLLER FOR TUBES

Title (de)

KALIBERKONTUR DER WALZE EINES ROHRWALZWERKES

Title (fr)

CONTOUR DES CANNELURES DES CYLINDRES D'UN LAMINOIR A TUYAUX

Publication

EP 0854762 A2 19980729 (DE)

Application

EP 96943860 A 19960927

Priority

- DE 9601881 W 19960927
- DE 19539408 A 19951011

Abstract (en)

[origin: DE19539408A1] The disclosure concerns a calibre contour in the substantially circular rollers of a reduction roller mill with three-high stands, intended in particular for use in rolling thick-walled tubes with wall thickness/diameter ratio which is greater than 0.25. The calibre contour of each roller (1) has a widening in the diameter (5) in the region of the contour floor in which the region of rolled material rolled to an upstream (in the direction of the roll) calibre can be deformed.

IPC 1-7

B21B 17/14

IPC 8 full level

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