

Title (en)  
Cylinder for continuous casting of metals or metal-alloys, especially aluminium

Title (de)  
Walzenring zum Stranggiessen von Metallen oder metallischen Legierungen, insbesondere für Aluminium

Title (fr)  
Frette de coulée continue de métal ou alliage métallique, notamment d'aluminium

Publication  
**EP 0856368 B1 20020717 (FR)**

Application  
**EP 98400020 A 19980108**

Priority  
FR 9700918 A 19970129

Abstract (en)  
[origin: EP0856368A1] The outer shell (10) of a roller (3), which is used for continuous casting of aluminium or alloys thereof, is made of steel containing by weight 0.25-0.35% carbon, 0.30-0.60% manganese, 0.15-0.45% silicon, less than 0.40% nickel, 2.90-3.5% chromium, 2.5-3.1% molybdenum, 0.3-0.70% vanadium, less than 0.020% sulphur, less than 0.020% phosphorous and less than 1% copper, the balance being iron and impurities.

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**B22D 11/06**

IPC 8 full level  
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