

Title (en)

Assembly method for insulating glazing panels with thermoplastic spacer and inserted false glazing bars, false glazing bars therefor and thus manufactured insulating glazing panels

Title (de)

Verfahren zum Zusammenbauen von Isolierglasscheiben mit thermoplastischem Abstandhalter und mit eingesetztem Sprossenrahmen, Sprossenrahmen dafür und damit gebildete Isolierglasscheiben

Title (fr)

Procédé d'assemblage de vitrages isolants avec espaceur thermoplastique et petits bois insérés, petits bois y afférent et vitrages isolants en pourvus

Publication

**EP 0857847 B1 20020424 (DE)**

Application

**EP 98102330 A 19980211**

Priority

- DE 19705296 A 19970212
- DE 19709154 A 19970306

Abstract (en)

[origin: EP0857847A2] At least one of the two end pieces (4) attached to each mullion (3) is pushed forwards by more than 2mm and pref. more than 4 mm along the mullion up to the spacer (2) and fixed in this position. At least one end piece can project into the spacer. The centring elements (7) which centre the mullion frame between the two glass panels can be fixed on the glass panels by suction heads. At least one of the two end pieces on each mullion can be attached displaceable on same and fitted with fixing unit to fix the end piece in the advanced position

IPC 1-7

**E06B 3/66**

IPC 8 full level

**E06B 3/66** (2006.01); **E06B 3/667** (2006.01)

CPC (source: EP)

**E06B 3/6604** (2013.01); **E06B 3/667** (2013.01); **E06B 3/6675** (2013.01)

Cited by

EP1045101A3; DE102005023507A1; DE102005023506A1; DE102005023506B4; US8101251B2; US10900274B2; WO2006077095A1

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