

Title (en)
Process for producing banknotes

Title (de)
Verfahren zur Herstellung von Banknoten

Title (fr)
Procédé pour la fabrication de billets de banque

Publication
EP 0860297 A1 19980826 (EN)

Application
EP 98102976 A 19980220

Priority
• EP 98102976 A 19980220
• EP 97102773 A 19970220

Abstract (en)
Paper printed with ink is covered with a protective coating whose composition essentially consists of water, 15-45 wt% (preferably 20-30 wt%) of at least one emulsified acrylic (co)polymer of the air-drying or UV-curing type, and when using an air-drying acrylic (co)polymer 0.8-2.0 wt% (preferably 1.2-1.6 wt%) of wax (preferably polyethylene wax), in addition to the usual additives. Said composition is applied on printed paper (particularly on thin paper, i.e. 100 g/m² or lower, generally 75 to 95 g/m²) in an amount such as to obtain a dry film weight of 1.5-5 g/m² (preferably 2-3 g/m²) then subjected to air-drying followed where applicable by UV-curing. Acrylic (co)polymers of the UV-curing type are preferred because they provide more resistant coatings.

IPC 1-7
B41M 7/00; **D21H 19/18**; **D21H 19/20**

IPC 8 full level
B41M 7/00 (2006.01)

CPC (source: EP)
B41M 7/0036 (2013.01); **B41M 7/0045** (2013.01); **B41M 7/0081** (2013.01)

Citation (search report)
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Designated contracting state (EPC)
AT BE CH DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)
EP 0860296 A1 19980826; AT E207818 T1 20011115; DE 69802216 D1 20011206; DE 69802216 T2 20020627; DK 0860297 T3 20020218; EP 0860297 A1 19980826; EP 0860297 B1 20011031; ES 2166113 T3 20020401; PT 860297 E 20020429

DOCDB simple family (application)
EP 97102773 A 19970220; AT 98102976 T 19980220; DE 69802216 T 19980220; DK 98102976 T 19980220; EP 98102976 A 19980220; ES 98102976 T 19980220; PT 98102976 T 19980220