

Title (en)

A method and a device for wrapping groups of products, in particular packets of cigarettes

Title (de)

Verfahren und Vorrichtung zum Umhüllen von Gegenstandsgruppen, insbesondere Zigarettenspackungs-Gruppen

Title (fr)

Procédé et dispositif pour envelopper des groupes d'objets, spécialement des paquets de cigarettes

Publication

**EP 0860357 B1 20030716 (EN)**

Application

**EP 98830052 A 19980206**

Priority

IT BO970077 A 19970220

Abstract (en)

[origin: EP0860357A1] To envelop a group (19) of products completely in a wrapper (23) of parallelepiped appearance with two end faces (25), a wrapping material (3) is decoiled and divided up cyclically along transverse cutting lines (T) to generate single sheets (2) each with transverse edges (2i, 2s) of which one receives a coating of gum (16) dispensed along a transverse line (G), parallel to the cutting line (T), by a first applicator (12); the sheet (2) is then passed around a relative group (19) of products, its two edges (2i, 2s) joining to form a tubular wrapper (23) with open ends (28) each consisting in a set of projecting folds (13, 39). The wrapper (23) and its contents are transferred toward a folding unit (40) where more gum (16') is applied to at least one of the two end folds (13, 39) by a second applicator (18), whereupon the folds (13, 39) are flattened to close up the end faces (25). <IMAGE>

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