

Title (en)
Machine for the manufacture of steel reinforcement mats

Title (de)
Maschine für die Herstellung von Bewehrungsstahlmatten

Title (fr)
Machine pour la fabrication de treillis d'armatures en acier

Publication
EP 0862958 B1 20050622 (DE)

Application
EP 98104039 A 19980306

Priority
DE 29704134 U 19970307

Abstract (en)
[origin: EP0862958A2] The machine has at least one automatic attachment device with carrier conveyor belts for reinforcing rods, which are at right angles to each other and are supplied from a magazine. The machine (1) has side rod intake (4), and a rod is conveyed along a track mainly at right angles to the longitudinal direction of the conveyor belts. The rod intake is formed by two friction wheels driven in opposite directions, to move a rod into the machine by friction. A length measurer (9) is located in the area of the rod intake to determine rod length, and feed the length information to a machine control device.

IPC 1-7
B21F 27/00; **B21F 27/10**; **B21F 27/20**

IPC 8 full level
B21F 27/00 (2006.01); **B21F 27/10** (2006.01); **B21F 27/20** (2006.01)

CPC (source: EP)
B21F 27/20 (2013.01)

Cited by
DE102008017750A1; DE102013111064A1; WO2011042240A1; WO2022073695A1; CN109530584A; CN102596447A; US2012263968A1; JP2013506559A; AU2010305690B2; US9016548B2; WO2017143375A1; WO2009124520A1; DE102009048425A1; WO2015051987A1; DE102020126584B3

Designated contracting state (EPC)
AT DE ES FR GB IT

DOCDB simple family (publication)
EP 0862958 A2 19980909; **EP 0862958 A3 20000726**; **EP 0862958 B1 20050622**; AT E298275 T1 20050715; DE 29704134 U1 19980827; DE 59812874 D1 20050728; ES 2244019 T3 20051201

DOCDB simple family (application)
EP 98104039 A 19980306; AT 98104039 T 19980306; DE 29704134 U 19970307; DE 59812874 T 19980306; ES 98104039 T 19980306