

Title (en)

Method and constructional set for forming a filling of a balustrade

Title (de)

Verfahren und Bauelementensatz zur Ausbildung einer Füllung eines Treppengeländers

Title (fr)

Procédé et ensemble constructif pour la formation d'un remplissage d'une balustrade

Publication

**EP 0863273 B1 20030730 (DE)**

Application

**EP 98103668 A 19980303**

Priority

DE 19708735 A 19970304

Abstract (en)

[origin: EP0863273A2] A bar (5) filling the space between columns of a stair railing has its ends bent through 90 degrees to form ends (6) which can be fastened to other components (10) of the stair rails. A bore (11) is formed in the component by heated fluid, the material being heated to allow the bore to be formed without machining. A bush (12) is produced as the bore is formed and projects inside the component. The end of the filler bar is introduced through this bush. Preferably the end of the railing filler bar forms a press fit in the bush formed in the component. The end may include a sprung locking tongue (7).

IPC 1-7

**E04F 11/18**

IPC 8 full level

**E04F 11/18** (2006.01)

CPC (source: EP)

**E04F 11/181** (2013.01)

Designated contracting state (EPC)

AT CH LI NL

DOCDB simple family (publication)

**EP 0863273 A2 19980909; EP 0863273 A3 19981230; EP 0863273 B1 20030730;** AT E246293 T1 20030815; DE 19708735 A1 19980924; DE 19708735 C2 19990512

DOCDB simple family (application)

**EP 98103668 A 19980303;** AT 98103668 T 19980303; DE 19708735 A 19970304