

Title (en)

Method for making a plied yarn in a combined spinning-twisting process

Title (de)

Verfahren zur Herstellung eines Zwirns in einem kombinierten Spinn-Zwirn-prozess

Title (fr)

Procédé pour fabriquer un fil retors dans un processus combiné de filature et retordage

Publication

**EP 0867541 B1 20000301 (DE)**

Application

**EP 97104482 A 19970315**

Priority

EP 97104482 A 19970315

Abstract (en)

[origin: EP0867541A1] To produce a twisted yarn, in a combined spinning/twisting process, at least two spinners (52,53) each deliver spun yarns (a,a') which are fed to a centering point on the axis of a two-for-one twister. They are twisted initially in one direction to pass to a second centering point to be given an opposed twist. They pass through the second centering point within a yarn balloon between the centering points to be wound on to a bobbin (22) which is rotated within the yarn balloon.

IPC 1-7

**D01H 7/90**; D01H 1/10

IPC 8 full level

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