

Title (en)

A method of producing metal cans and metal cans produced thereby

Title (de)

Verfahren zum Herstellen von Metalldosen und damit hergestellte Metalldosen

Title (fr)

Méthode de fabrication des boîtes en métal et les boîtes en métal fabriquées suivant cette méthode

Publication

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Application

EP 98302604 A 19980402

Priority

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Abstract (en)

A process for producing metal cans (7) from a feedstock (1) comprising a low carbon steel strip or sheet coated on each of its surfaces with a coherent laminated coating of a thermoplastic polymer material. The process includes one or more redrawing stages in which the side walls are reduced in thickness by a stretching operation, and forming in the can base an inwardly projecting dome bordered by upstanding walls which subtend an angle of between 0 and 5 DEG to the vertical. <IMAGE>

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IPC 8 full level

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