

Title (en)

A manufacturing process of folders used as document holders

Title (de)

Verfahren zum Herstellen von einem Umschlag zum Halten von Dokumenten

Title (fr)

Procédé de fabrication d'un classeur pour documents

Publication

**EP 0870626 B1 20011128 (EN)**

Application

**EP 98201098 A 19980407**

Priority

IT MI970822 A 19970410

Abstract (en)

[origin: EP0870626A1] A manufacturing process of folders (10) used as document holders. The copyholder or fileholder folders (10) are made of recycled plastic material, whilst the bending areas (30) of the folder (10), obtained on the sides of the folder back (20), are manufactured through an extrusion phase followed by a calendering phase. In addition to the extrusion, two castings of soft plastic material are coextruded, inserted and amalgamated with the rigid plastic material to form two lines in order to ease the bending (30) of the folder (10) and to form two elastic hinges.  
<IMAGE>

IPC 1-7

**B42C 7/00**; **B42F 13/00**

IPC 8 full level

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