

Title (en)

A METHOD OF CUTTING BY LASER AND GAS COMPOSITION FOR USE IN SUCH CUTTING

Title (de)

SCHNEIDVERFAHREN MITTELS LASER UND DABEI VERWANDTES GASGEMISCH

Title (fr)

PROCEDE DE COUPE AU LASER ET COMPOSITION DE GAZ UTILE POUR CE PROCEDE

Publication

EP 0871559 A1 19981021 (EN)

Application

EP 96902543 A 19960130

Priority

- SE 9600101 W 19960130
- SE 9500347 A 19950131

Abstract (en)

[origin: WO9623624A1] A method of laser-beam cutting stainless steel, other high-alloy steel materials, and aluminium or aluminium alloys while using nitrogen as a cutting gas. According to the method, there is used nitrogen which contains oxygen in a small amount corresponding to 0.1-10 volume-%. The oxygen content is preferably 0.5-5.0 volume-%. The invention also relates to a gas composition for use when carrying out the method.

IPC 1-7

B23K 35/38; **B23K 26/14**

IPC 8 full level

B23K 26/12 (2006.01); **B23K 26/40** (2006.01); **B23K 35/22** (2006.01); **B23K 35/38** (2006.01)

CPC (source: EP)

B23K 26/123 (2013.01); **B23K 26/125** (2013.01); **B23K 26/40** (2013.01); **B23K 35/228** (2013.01); **B23K 35/383** (2013.01); **B23K 2103/04** (2018.07); **B23K 2103/05** (2018.07); **B23K 2103/10** (2018.07); **B23K 2103/50** (2018.07)

Citation (search report)

See references of WO 9623624A1

Citation (third parties)

Third party :

WO 9533594 A1 19951214 - AMADA CO LTD [JP], et al

Designated contracting state (EPC)

AT BE CH DE DK ES FR GB IT LI NL PT SE

DOCDB simple family (publication)

WO 9623624 A1 19960808; CZ 244197 A3 19981216; EP 0871559 A1 19981021; SE 514450 C2 20010226; SE 9500347 D0 19950131; SE 9500347 L 19960801

DOCDB simple family (application)

SE 9600101 W 19960130; CZ 244197 A 19960130; EP 96902543 A 19960130; SE 9500347 A 19950131