

Title (en)

METHOD OF PRODUCING BREAKAGE-RESISTANT DETERGENT TABLETS

Title (de)

VERFAHREN ZUR HERSTELLUNG VON BRUCHSTABILEN REINIGUNGSTABLETTEN

Title (fr)

PROCEDE DE PRODUCTION DE DETERGENTS SOUS FORME DE COMPRIMES RESISTANT A LA RUPTURE

Publication

**EP 0871698 A1 19981021 (DE)**

Application

**EP 96901299 A 19960118**

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Abstract (en)

[origin: WO9623053A1] The invention concerns a method of producing breakage-resistant detergent tablets by mixing individual constituents comprising pentaalkali triphosphate with a phase I portion of at least 20 wt %, alkali silicates, which can optionally contain water of crystallization, optionally alkali carbonates, bleaches, bleach activators, foam-inhibitors and/or enzymes, antidust compounds and/or nonionic surfactants, and by compacting at pressures of more than 7 MPa.

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IPC 8 full level

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