

Title (en)  
BENDING MACHINE

Title (de)  
BIEGEMASCHINE

Title (fr)  
MACHINE A PLIER

Publication  
**EP 0873205 B1 20040225 (DE)**

Application  
**EP 97940053 A 19970801**

Priority  
• DE 19635106 A 19960830  
• EP 9704186 W 19970801

Abstract (en)  
[origin: WO9808631A1] A bending machine has a bending cheek (22), a first (12) and a second (16) clamping cheeks for clamping a workpiece (36). One clamping cheek has exchangeable clamping tool segments (30, 32) and at least one clamping tool segment (32) has a sole part (42) which is mounted on an upper part (46) and can be moved back and forth relative thereto between a clamping position and a positioning position. In order to improve such a bending machine so that this clamping tool segment (32) with a movable sole can be more easily handled, a line-free drive (106) for moving the sole part (42) is arranged in the upper part (46) of the clamping tool segment (32) with a movable sole, and the drive (106) has a power-receiving element (100) which transmits driving energy, when contacting an energy supply element (110), to an activation device (108) arranged on the bending machine.

IPC 1-7  
**B21D 5/04**

IPC 8 full level  
**B21D 5/04** (2006.01)

CPC (source: EP)  
**B21D 5/04** (2013.01); **B21D 5/042** (2013.01)

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