

Title (en)

BIODEGRADABLE QUATERNARY ESTERS USED AS FLOTATION AIDS

Title (de)

BIOLOGISCH ABBAUBARE ESTERQUATS ALS FLOTATIONSHILFSMITTEL

Title (fr)

COMPOSES QUATERNAIRES D'ESTERS BIODEGRADABLES UTILISES COMME ADJUVANTS DE FLOTTATION

Publication

**EP 0876222 B1 20040825 (DE)**

Application

**EP 97901048 A 19970117**

Priority

- DE 19602856 A 19960126
- EP 9700186 W 19970117

Abstract (en)

[origin: EP1025908A1] The flotation process for removing mineral impurities, especially silicates, from ores comprises passing air through an aqueous suspension of the ground ore in the presence of a flotation aid and separating off the foam plus the impurities. The collector components used in the flotation aid comprise quaternised ester compounds (esterquats) of formula (I), (II) and/or (III), optionally with other anionic, cationic, amphoteric and/or non-ionic substances. In the formulae: R<sub>1</sub>CO, R<sub>5</sub>CO and R<sub>9</sub>CO = 6-24C acyl; R<sub>2</sub>, R<sub>3</sub>, R<sub>6</sub> and R<sub>10</sub> = H or 6-24C acyl; R<sub>4</sub> = 1-4C alkyl or -(CH<sub>2</sub>CH<sub>2</sub>O)<sub>q</sub>H, where q = 1-12; R<sub>7</sub>, R<sub>8</sub>, R<sub>11</sub>, R<sub>12</sub> and R<sub>13</sub> = 1-4C alkyl; (m + n + p) or (m + n) = 0 or 1-12; and X = halide, alkylsulphate or alkylphosphate.

IPC 1-7

**B03D 1/01**

IPC 8 full level

**B03D 1/01** (2006.01); **C09K 23/18** (2022.01)

CPC (source: EP KR)

**B03D 1/001** (2013.01 - KR); **B03D 1/0043** (2013.01 - EP); **B03D 1/008** (2013.01 - EP); **B03D 1/011** (2013.01 - EP); **B03D 1/025** (2013.01 - KR); **B03D 2201/02** (2013.01 - EP); **B03D 2203/02** (2013.01 - KR); **B03D 2203/04** (2013.01 - EP)

Cited by

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Designated contracting state (EPC)

AT DE ES FI FR GB GR IE IT NL SE

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**EP 1025908 A1 20000809; EP 1025908 B1 20020403;** AT E215404 T1 20020415; AT E274377 T1 20040915; AU 1443197 A 19970820; AU 708335 B2 19990805; BR 9707082 A 19990413; DE 19602856 A1 19970731; DE 59706919 D1 20020508; DE 59711869 D1 20040930; EP 0876222 A1 19981111; EP 0876222 B1 20040825; ES 2174784 T3 20021116; ES 2227665 T3 20050401; KR 19990067053 A 19990816; MX 9805334 A 19981031; WO 9726995 A1 19970731; ZA 97573 B 19970728

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