

Title (en)  
METHOD FOR THE MANUFACTURE OF CONCRETE PRODUCTS

Title (de)  
VERFAHREN ZUM HERSTELLEN VON ZEMENTGEGENSTÄNDEN

Title (fr)  
PROCEDE DE FABRICATION D'ARTICLES EN BETON

Publication  
**EP 0880432 B1 20021002 (EN)**

Application  
**EP 97902383 A 19970206**

Priority  
• FI 9700069 W 19970206  
• FI 960551 A 19960207

Abstract (en)  
[origin: WO9728940A1] The subject of the invention is a method for the manufacture of cast concrete products in which the concrete is poured into a casting mould (2), after a suitable period of time the mould (2, 3) is removed from around the concrete product (4) and the concrete product is then moved on for possible further processing. In the method according to the invention the mould material is manufactured from a heat expanding material and the temperature of the mould (2, 3) is altered after the pouring of the concrete causing the size of the mould to change due to the heat expansion and the mould (2, 3) and/or the concrete product are moved away from each other in order to remove the concrete product from the mould.

IPC 1-7  
**B28B 7/42**

IPC 8 full level  
**B28B 7/00** (2006.01); **B28B 7/42** (2006.01)

CPC (source: EP)  
**B28B 7/0017** (2013.01); **B28B 7/0035** (2013.01); **B28B 7/42** (2013.01)

Cited by  
WO2012172178A2

Designated contracting state (EPC)  
AT BE CH DE DK ES FI FR GB GR IE IT LI NL PT SE

DOCDB simple family (publication)  
**WO 9728940 A1 19970814**; AT E225241 T1 20021015; AU 1604597 A 19970828; DE 69716039 D1 20021107; EP 0880432 A1 19981202; EP 0880432 B1 20021002; ES 2184988 T3 20030416; FI 960551 A0 19960207; IL 125594 A0 19990312; IL 125594 A 20010319; PL 328090 A1 19990104

DOCDB simple family (application)  
**FI 9700069 W 19970206**; AT 97902383 T 19970206; AU 1604597 A 19970206; DE 69716039 T 19970206; EP 97902383 A 19970206; ES 97902383 T 19970206; FI 960551 A 19960207; IL 12559497 A 19970206; PL 32809097 A 19970206