

Title (en)  
METHOD OF SHUTTERING REINFORCED CONCRETE FINISHED PARTS

Title (de)  
VERFAHREN ZUM SCHALEN VON STAHLBETONFERTIGTEILEN

Title (fr)  
PROCEDE POUR COFFRER DES ELEMENTS UNIFIES EN BETON ARME

Publication  
**EP 0883474 A1 19981216 (DE)**

Application  
**EP 97903382 A 19970226**

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Abstract (en)  
[origin: DE19607465A1] The invention concerns a method of shuttering reinforced concrete finished parts. According to the invention, on a shuttering base, in particular a palette (11), longitudinal and end shuttering (12) and/or at least one further shuttering part (13) are secured to form recesses, undercuts, etc. on the palette (11) or the end shuttering. When the reinforced concrete finished part has been struck, the end shuttering (12) and shuttering part (13) are cleaned and re-used. In order to improve re-use, the end shuttering (12) and/or the shuttering part (13) is/are cut off from a very long or continuous string of suitable profiled parts and added on again at the rear end of the string after cleaning. In this respect, the shuttering can be added on by bonding or welding or by interlocking. The string can also be produced by an extruder, and the shuttering part integrally attached to the rear end of the string by feeding the shuttering material back to the extruder after use.

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