

Title (en)

Device and method for feeding book blocks to a three side cutter

Title (de)

Beschickungsvorrichtung für einen Dreischneider zum Schneiden von gebundenen Buchblöcken und Verfahren zur Beschickung eines Dreischneiders zum Schneiden von gebundenen Buchblöcken

Title (fr)

Dispositif et procédé d'alimentation de blocs de livre à une machine pour le découpage sur trois côtés

Publication

**EP 0887157 A3 20021211 (DE)**

Application

**EP 98111642 A 19980624**

Priority

DE 19726962 A 19970625

Abstract (en)

[origin: EP0887157A2] The feeder comprises a dispenser unit, an accelerator belt (10), a counter-magazine (12) and a feeder table (14) on which runs a conveyor (16) with carriers (18). The counter magazine consists of two separately opened and closed stacking-shelves (24, 26) automatically controlled by the inflow and outflow of the inner books. The conveyor and cutting cell (20) of the three-cutter machine are automatically controlled in variable cycle times dependent on the capacity of the counter magazine and the inflow of inner books. Sensors connected to the control unit are positioned on the bottom stacking shelf (26) and on the feeder table for detecting the inner books.

IPC 1-7

**B26D 7/06**

IPC 8 full level

**B26D 1/09** (2006.01); **B26D 7/06** (2006.01)

CPC (source: EP)

**B26D 1/09** (2013.01); **B26D 7/0675** (2013.01); **B26D 2007/0081** (2013.01)

Citation (search report)

- [AD] DE 3920557 A1 19910110 - WOHLBERG KG H [DE]
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