

Title (en)

Method and apparatus for making hinged-lid boxes for cigarettes

Title (de)

Verfahren und Vorrichtung zum Herstellen von Klappschachteln für Zigaretten

Title (fr)

Procédé et appareil pour la fabrication de boîtes à couvercle rabattant pour cigarettes

Publication

**EP 0888969 B1 20040331 (DE)**

Application

**EP 98110779 A 19980612**

Priority

DE 19728515 A 19970704

Abstract (en)

[origin: EP0888969A1] The machine produces pre-prepared blanks, especially for hinged lid cigarette packets. Each stack of blanks (10), is aligned through the transmission of flat pressure on at least two opposite lying side faces of the stack. The alignment procedure is performed before delivery to the packing machine and especially before delivery to the stack conveyor (18), and with regard to the exact relative position of all the blanks. The stack, or several stacks, are aligned preferably on all four vertical side faces by alignment components (21-28).

IPC 1-7

**B65B 19/22**; **B65B 43/12**; **B65H 31/40**

IPC 8 full level

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CPC (source: EP KR US)

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