

Title (en)  
Bending machine for multiple bending

Title (de)  
Biegemaschine zum mehrseitigen Biegen

Title (fr)  
Machine à réaliser des plis multiples

Publication  
**EP 0894550 B1 20020925 (DE)**

Application  
**EP 98113860 A 19980724**

Priority  
DE 19733578 A 19970802

Abstract (en)  
[origin: EP0894550A2] The machine can bend one or more sides of sheet metal workpieces with different dimensions. It includes a workpiece seating unit, a bending jaw which can pivot, a top jaw and a tool (3) serving as a holding down unit. The tool (3) is made up of several segments. It has a first group of segments (7) which can be changed and/or have at least one slit (8) with a width (8) capable of accommodating a bent workpiece edge. It has a second group of segments (9) which can be adjusted relative to one another and relative to the segments (7) in the direction of the bending line (B).

IPC 1-7  
**B21D 5/04**

IPC 8 full level  
**B21D 5/04** (2006.01)

CPC (source: EP)  
**B21D 5/04** (2013.01)

Cited by  
CN112808850A; CN116140424A; US9623464B2; US10350661B2; WO2015013734A1; WO2017152207A1; WO2015077810A1

Designated contracting state (EPC)  
DE FI IT NL

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**EP 0894550 A2 19990203; EP 0894550 A3 19990908; EP 0894550 B1 20020925**; DE 19733578 A1 19990218; DE 19733578 C2 20021010; DE 59805663 D1 20021031

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