

Title (en)

Method for manufacturing book blocks out of different printed sheets inserted into each other, said sheets having quartersheets

Title (de)

Verfahren zur Herstellung von Buchblöcken aus verschiedenen, mehrere ineinandergesteckte Viertelbogen aufweisenden Druckbogen

Title (fr)

Procédé pour la fabrication de blocs de livres faites de feuilles pliées en quatre imprimées qui sont insérées l'une dans l'autre.

Publication

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Application

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Priority

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Abstract (en)

[origin: EP0894759A1] The production metho involves conveying printed sheets (2) along a conveyor track and collated into inner books by feeders (1). The feeders possess controlled pick-up pieces (4) formed by an implement (20) deforming or damaging the printed sheets in their folded area. The pick-up pieces consists of two pincer parts (6,7) at least one of which forms the perforating, punching or mortising implement.

IPC 1-7

**B65H 39/055**; **B65H 5/14**

IPC 8 full level

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CPC (source: EP US)

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