

Title (en)

Method for manufacturing book blocks out of different printed sheets inserted into each other, said sheets having quartersheets

Title (de)

Verfahren zur Herstellung von Buchblöcken aus verschiedenen, mehrere ineinandergesteckte Viertelbogen aufweisenden Druckbogen

Title (fr)

Procédé pour la fabrication de blocs de livres faites de feuilles pliées en quatre imprimées qui sont insérées l'une dans l'autre.

Publication

EP 0894759 B1 20021002 (DE)

Application

EP 98810683 A 19980716

Priority

CH 177597 A 19970722

Abstract (en)

[origin: EP0894759A1] The production metho involves conveying printed sheets (2) along a conveyor track and collated into inner books by feeders (1). The feeders possess controlled pick-up pieces (4) formed by an implement (20) deforming or damaging the printed sheets in their folded area. The pick-up pieces consists of two pincer parts (6,7) at least one of which forms the perforating, punching or mortising implement.

IPC 1-7

B65H 39/055; **B65H 5/14**

IPC 8 full level

B42C 1/00 (2006.01); **B42C 3/00** (2006.01); **B65H 5/14** (2006.01); **B65H 39/055** (2006.01)

CPC (source: EP US)

B65H 5/14 (2013.01 - EP US); **B65H 39/055** (2013.01 - EP US); **Y10T 83/2183** (2015.04 - EP US); **Y10T 83/219** (2015.04 - EP US); **Y10T 83/463** (2015.04 - EP US); **Y10T 83/4635** (2015.04 - EP US); **Y10T 83/658** (2015.04 - EP US)

Designated contracting state (EPC)

CH DE FR GB IT LI

DOCDB simple family (publication)

EP 0894759 A1 19990203; **EP 0894759 B1 20021002**; DE 59805770 D1 20021107; JP 4093645 B2 20080604; JP H11115343 A 19990427; US 6024524 A 20000215

DOCDB simple family (application)

EP 98810683 A 19980716; DE 59805770 T 19980716; JP 20539898 A 19980721; US 11580598 A 19980715