

Title (en)  
Detergent tablet

Title (de)  
Waschmitteltablette

Title (fr)  
Tablette détergente

Publication  
**EP 0896053 B1 20040908 (EN)**

Application  
**EP 97870166 A 19971027**

Priority  
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Abstract (en)  
[origin: EP0896053A1] The present invention relates a detergent tablet comprising a core and a coating, the core having a diametral fracture stress of less than 15 kPa, and the core comprising a non-gelling binder, wherein the coated detergent tablet has a diametral fracture stress of at least 20 kPa. In a further aspect of the invention there is provided a detergent tablet having a diametral fracture stress of at least 20 kPa, the tablet giving less than 18g residue at the end of the washing machine cycle under stressed test, the stressed test consisting of three tablets, each tablet weighing 60g, being placed in the bottom of the drum of a Miele TM W831 washing machine, 2.5 kg of mixed fabric load being placed in the drum on top of the tablets, and the machine being run using a "whites/colours" short cycle of 30 DEG C.

IPC 1-7  
**C11D 17/00**

IPC 8 full level  
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