

Title (en)

Method for coating spacing frames for insulating glazing

Title (de)

Verfahren zum Beschichten von Abstandhalterrahmen für Isolierglasscheiben

Title (fr)

Méthode pour le revêtement de cadres d'espacement pour vitrages isolants

Publication

EP 0902150 B1 20031210 (DE)

Application

EP 98890239 A 19980818

Priority

AT 154097 A 19970912

Abstract (en)

[origin: EP0902150A2] Both sides of a conveyor belt (1) have nozzles for applying the adhesive or sealing material to the side surfaces (4) of the spacer piece frame (2). Above the conveyor belt are upward protruding parts of the spacer piece frame. Stepped pressure rollers (10) press the arms of the spacer piece frame resting on the conveyor belt against the belt. The pressure rollers resting on the arms resting on the conveyor belt are swivelled away. The pressure rollers rest solely on the side edges of the inner surface (6) of the arm, resting on the conveyor belt, of the hollow profiled bar (5) forming the spacer piece frame.

IPC 1-7

E06B 3/673

IPC 8 full level

E06B 3/673 (2006.01)

CPC (source: EP US)

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DOCDB simple family (publication)

DE 29719564 U1 19980205; AT 405863 B 19991227; AT A154097 A 19990415; DE 59810384 D1 20040122; EP 0902150 A2 19990317; EP 0902150 A3 20000202; EP 0902150 B1 20031210; ES 2210709 T3 20040701; US 6245145 B1 20010612

DOCDB simple family (application)

DE 29719564 U 19971104; AT 154097 A 19970912; DE 59810384 T 19980818; EP 98890239 A 19980818; ES 98890239 T 19980818; US 14174698 A 19980828