

Title (en)

METHOD AND APPARATUS FOR MAKING DIRECTIONAL SOLIDIFICATION CASTINGS

Title (de)

VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG VON GUSSTÜCKEN DURCH GERICHTETEERSTARRUNG

Title (fr)

PROCEDE ET DISPOSITIF POUR LA FABRICATION DE FONTE EN SOLIDIFICATION DIRIGEE

Publication

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Application

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Priority

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Abstract (en)

[origin: WO9746742A1] A method and apparatus for producing large, directionally solidified cast articles having a cast height greater than 200 mm, and preferably greater than 300 mm is described. The casting mold reliability, as well as the casting equipment, is improved by proportioned pouring of a molten superalloy into a casting mold where the mold is protected by suspender elements. The cast articles made by the inventive method are of particular interest to aircraft and power generation equipment, and include, but are not limited to, components such as blades, airfoils, buckets, nozzles, and the like.

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