

Title (en)  
ELECTRIC LIQUID HEATING VESSELS

Title (de)  
ELEKTRISCH BEHEIZTER WASSERERHITZER

Title (fr)  
RECIPIENTS SERVANT A RECHAUFFER UN LIQUIDE A L'ELECTRICITE

Publication  
**EP 0906047 A1 19990407 (EN)**

Application  
**EP 97927260 A 19970617**

Priority  

- GB 9701637 W 19970617
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- GB 9707222 A 19970409

Abstract (en)  
[origin: WO9748316A1] A method of manufacturing a liquid heating vessel (2) is disclosed in which a sheet metal blank (110) is formed into a tubular shape, the opposed ends (10) of the blank are joined, e.g. by butt welding them together. A handle portion (44) is placed over the joint to hide it. A metal base (72; 200) having a heating element on its underside is attached to the tubular vessel wall, e.g. by soldering with a low-melt solder. A plastics skirt (20) may also be provided.

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**A47J 27/21**

IPC 8 full level  
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