

Title (en)

PROCESS FOR MANUFACTURE OF READY-TO-POUR MASKS OR CORE STACKS

Title (de)

VERFAHREN ZUR FERTIGUNG GIESSFERTIGER MASKEN ODER KERNPAKETE

Title (fr)

PROCEDE POUR LA PREPARATION DE MASQUES OU DE PAQUETS DE NOYAUX PRETS A LA COULEE

Publication

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Application

**EP 97924907 A 19970523**

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Abstract (en)

[origin: WO9746342A1] The invention relates to a process for manufacture of ready-to-pour masks or core stacks, moulded material being shot with a shooting machine into an openable tool, and compacted therein to form a moulded member, core or mask. The moulded member is removed when the tool is open and subsequently handled, conveyed, optionally machined, in any order, and optionally, completed to form a moulded packet. The object of the invention is to reduce the operational and maintenance costs in such a manner that the core shooting devices (1), the handling devices such as the manipulators or robots and, optionally, all the peripheral equipment are controlled via a process computer (2), and the process computer (2) and, consequently, the entire control system on the side of an external computer (3) can be accessed via a telephone interface (4) associated with the external computer (3), via the telephone network (5) and via a telephone interface (6) associated with the process computer (2).

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