

Title (en)  
BOTTOM-HALF MOULD

Title (de)  
UNTERFORM

Title (fr)  
DEMI-MOULE INFERIEUR

Publication  
**EP 0907474 B1 20000105 (DE)**

Application  
**EP 97922874 A 19970425**

Priority  
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• DE 19620923 A 19960524

Abstract (en)  
[origin: WO9745237A1] The invention concerns a bottom-half mould for a device for producing concrete roofing tiles. According to the invention, in order to produce a bottom-half mould which can be cleaned under more gentle conditions, the front face of the bottom-half mould, at least in the surface-forming region, consists predominantly of magnesium. To that end, the surface-forming region of the bottom-half mould can consist of a magnesium alloy. The magnesium alloy should contain approximately between 7 and 9.5 % aluminium, approximately between 0.3 and 1 % zinc, and approximately between 0.1 and 0.3 % manganese.

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**B28B 7/00**; **B28B 7/34**

IPC 8 full level  
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