

Title (en)

Machine for producing corrugated board with at least one faced side

Title (de)

Maschine zur Herstellung einer mindestens einseitig kaschierten Wellpappebahn

Title (fr)

Dispositif pour la fabrication du carton ondulé avec au moins une face

Publication

EP 0917949 B1 20020605 (DE)

Application

EP 98121095 A 19981106

Priority

DE 19751162 A 19971119

Abstract (en)

[origin: EP0917949A2] The machine has a continuous press blanket which presses the web against a ridged roller. The warps (30a-30c) of the blanket are pairs of three warps (30a-30c). The gap (b) between neighboring warp pairs is smaller than the width (a) of each warp pair. The ratio of the gap (b) between adjacent warp pairs (30a-30c) and the diameter (d) of the separate warps is $1.2d \geq b \geq 0.3d$. The diameter (e) of the wefts (31) is larger than the diameter of the warps (30a-30c), using a rod wire for the wefts. The warps (30a-30c) are of twisted strands. The wefts (31) are of a softer material than the warps (30a-30c). The wefts (31) have surface notches to hold the warps (30a-30c) in place. The two outer warps (30a,30c) of each warp pair pass together over the wefts (31), and the center warp (30b) in each pair move in an opposite direction at the wefts. The warps in one pair have an opposing run round the wefts to the pattern of the neighboring warps, over the same weft (31).

IPC 1-7

B31F 1/28

IPC 8 full level

B31F 1/26 (2006.01); **B31F 1/28** (2006.01); **D03D 13/00** (2006.01)

CPC (source: EP US)

B31F 1/2877 (2013.01 - EP US); **D03D 1/00** (2013.01 - EP US); **D03D 9/00** (2013.01 - EP US); **D03D 13/004** (2013.01 - EP US); **D03D 13/008** (2013.01 - EP US); **D03D 15/67** (2021.01 - EP US)

Cited by

DE102009016677A1; DE102005035030A1; EP1749653A3; DE102009017744A1; EP1749653A2; EP2239531A2; US8523747B2

Designated contracting state (EPC)

DE FR GB IT

DOCDB simple family (publication)

DE 19751162 A1 19990520; DE 59804301 D1 20020711; EP 0917949 A2 19990526; EP 0917949 A3 20001227; EP 0917949 B1 20020605; JP H11216787 A 19990810; US 6092579 A 20000725

DOCDB simple family (application)

DE 19751162 A 19971119; DE 59804301 T 19981106; EP 98121095 A 19981106; JP 32546098 A 19981116; US 19520898 A 19981118