

Title (en)  
Process for the blanking of metallic drawer guides

Title (de)  
Verfahren zum Stanzen von Schubladenführungen

Title (fr)  
Procédé de poinçonnage de glissières pour tiroirs

Publication  
**EP 0919307 A3 20020130 (EN)**

Application  
**EP 98203839 A 19981113**

Priority  
IT MI972630 A 19971127

Abstract (en)  
[origin: EP0919307A2] A process for the blanking of metallic drawer guides, in particular metallic guides for so-called "self-closing" drawers, by a transfer machine, comprising at least one shearing phase from a strip (10) to shape the contours of a preform (12), a phase of separating said preform (12) from said strip (10) to shape a single flat preform (12) in an elongated rectangular form, suitable for producing a whole (13, 14) with two opposed right and left-side guides of a drawer, with additional molding and shaping phases of said flat preform in two parts in the shape of a "Z" facing each other in a specular manner while being centrally joined, and a separating phase by blanking the said two parts so as to shape two guides having an essentially Z-formed cross section (30,40) with an inclined ramp (31,41) in a terminal area (12a). <IMAGE>

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**B21D 28/06**; **B21D 35/00**

IPC 8 full level  
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• [A] EP 0770436 A1 19970502 - GI EMME S R L DI [IT]

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