

Title (en)
Method and apparatus for manufacturing a saw tooth wire

Title (de)
Verfahren und Vorrichtung zum Herstellen eines Sägezahn Drahtes

Title (fr)
Procédé et appareil de fabrication d'un fil en dents de scie

Publication
EP 0922796 B1 20020710 (DE)

Application
EP 97121612 A 19971208

Priority
EP 97121612 A 19971208

Abstract (en)
[origin: US6195843B1] To improve the properties of all-steel card clothings, a saw-toothed wire is proposed with a foot portion and a plurality of teeth arranged consecutively in the lengthwise direction of the wire, the teeth issuing from the foot portion and each tooth ending in a single point, and where the interval between the points of two consecutive teeth is different from the interval between the points of other consecutive teeth.

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US 20547198 A 19981204; AR P980106087 A 19981201; AT 97121612 T 19971208; BR 9805244 A 19981208; DE 29723685 U 19971208; DE 59707690 T 19971208; DK 97121612 T 19971208; EP 97121612 A 19971208; ES 97121612 T 19971208; JP 34806398 A 19981208; PT 97121612 T 19971208; TW 87119170 A 19981119