

Title (en)
METHOD AND DEVICE FOR MAKING A METAL CORRUGATED SHEET PROVIDED WITH A MICROSTRUCTURE TRANSVERSE TO THE CORRUGATION

Title (de)
VERFAHREN UND VORRICHTUNGEN ZUM HERSTELLEN EINES METALLBLECHES MIT EINER WELLUNG UND EINER QUER DAZU LIEGENDEN MIKROSTRUKTUR

Title (fr)
PROCEDE ET DISPOSITIF DE FABRICATION D'UNE TOLE METALLIQUE ONDULEE PRESENTANT UNE MICROSTRUCTURE DANS LE SENS TRANSVERSAL DE L'ONDULATION

Publication
EP 0925128 A1 19990630 (DE)

Application
EP 97944760 A 19970814

Priority
• DE 19636367 A 19960906
• EP 9704469 W 19970814

Abstract (en)
[origin: DE19636367A1] A device for making a metal corrugated sheet (1) of a first prescribed height is disclosed which comprises, transverse to the corrugation or in an angle relative to the corrugation, a microstructure (6, 7) of a second height (B) much lower than the first one, encompassing a device (2a, 2b) for making same, a pair of corrugating rollers in gear (3a, 3b) located behind the microstructure making device (2a, 2b) and provided on their external surfaces with recesses (8) of such size and in such arrangement as to be capable of receiving the microstructures (6, 7) so that, during the metal sheet corrugating process, said microstructures are not distorted by the corrugating rollers (3a, 3b).

IPC 1-7
B21D 13/04; **F01N 3/28**

IPC 8 full level
B21D 13/00 (2006.01); **B21D 13/04** (2006.01); **F01N 3/28** (2006.01)

CPC (source: EP US)
B21D 13/04 (2013.01 - EP US); **F01N 3/2821** (2013.01 - EP US); **F01N 2330/04** (2013.01 - EP US)

Citation (search report)
See references of WO 9809745A1

Cited by
US9886309B2

Designated contracting state (EPC)
DE FR GB IT

DOCDB simple family (publication)
DE 19636367 A1 19980312; AU 4617197 A 19980326; BR 9711702 A 19990824; CN 1091011 C 20020918; CN 1229371 A 19990922; DE 59702576 D1 20001207; EP 0925128 A1 19990630; EP 0925128 B1 20001102; JP 2000517245 A 20001226; MY 115693 A 20030830; RU 2201309 C2 20030327; TW 385262 B 20000321; US 5983692 A 19991116; WO 9809745 A1 19980312

DOCDB simple family (application)
DE 19636367 A 19960906; AU 4617197 A 19970814; BR 9711702 A 19970815; CN 97197700 A 19970814; DE 59702576 T 19970814; EP 9704469 W 19970814; EP 97944760 A 19970814; JP 51216598 A 19970814; MY PI9704121 A 19970905; RU 99106527 A 19970814; TW 86112829 A 19970905; US 26427599 A 19990308