

Title (en)

METHOD AND APPARATUS FOR CO-INJECTION OF PLASTIC ARTICLES

Title (de)

VERFAHREN UND VORRICHTUNG ZUM KO-SPRITZGIESEN VON PLASTIKGEGENSTÄNDEN

Title (fr)

PROCEDE ET APPAREIL POUR LA CO-INJECTION D'ARTICLES EN PLASTIQUE

Publication

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Application

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Abstract (en)

[origin: WO9813188A1] Injection molding apparatus (410) including a first mold cavity having an inlet (416), a second mold cavity having an inlet (416), a source of a first material (418) to be injected, a source of a second material (422) to be injected, and a co-injection manifold (426) including a nozzle housing (474) including a first outlet (486) adapted to communicate with the first mold cavity inlet, a second outlet (486) adapted to communicate with the second mold cavity inlet, first and second spaced apart inlets (490, 494) respectively adapted to communicate with the first and second sources of material to be injected, a first passageway (506) communicating between the first inlet and the first and second outlets, and a second passageway (510) communicating between the second inlet and the first and second outlets.

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