

Title (en)

Rolling method for a strip, in particular a metal strip

Title (de)

Walzverfahren für ein Band, insbesondere ein Metallband

Title (fr)

Procédé de laminage pour une bande, en particulier une bande métallique

Publication

**EP 0936002 B1 20031022 (DE)**

Application

**EP 99102576 A 19990211**

Priority

DE 19806161 A 19980214

Abstract (en)

[origin: EP0936002A2] The rolling process for a strip, and especially steel strip, sets a nominal strip thickness on entry into each rolling stand, and each rolling stand has a nominal thickness for the emerging strip. During rolling at a stand, the strip thickness changes in a transit zone (a4 asterisk ) from the entry to the exit thickness. The strip thickness is also changed in transit zones (a5 asterisk ,a6 asterisk ) at the following rolling stands between their entry and exit thicknesses. At each rolling stand, the quotient of the actual thickness nominal value and the actual entry thickness value remains constant.

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**B21B 37/26**

IPC 8 full level

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CPC (source: EP US)

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