

Title (en)

Rolling method for a strip, in particular a metal strip

Title (de)

Walzverfahren für ein Band, insbesondere ein Metallband

Title (fr)

Procédé de laminage pour une bande, en particulier une bande métallique

Publication

EP 0936002 B1 20031022 (DE)

Application

EP 99102576 A 19990211

Priority

DE 19806161 A 19980214

Abstract (en)

[origin: EP0936002A2] The rolling process for a strip, and especially steel strip, sets a nominal strip thickness on entry into each rolling stand, and each rolling stand has a nominal thickness for the emerging strip. During rolling at a stand, the strip thickness changes in a transit zone (a4 asterisk) from the entry to the exit thickness. The strip thickness is also changed in transit zones (a5 asterisk ,a6 asterisk) at the following rolling stands between their entry and exit thicknesses. At each rolling stand, the quotient of the actual thickness nominal value and the actual entry thickness value remains constant.

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IPC 8 full level

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CPC (source: EP US)

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