

Title (en)  
Process for making concrete articles

Title (de)  
Verfahren zum Herstellen von Betonteilen

Title (fr)  
Procédé pour la fabrication d'articles en béton

Publication  
**EP 0936041 A3 20000531 (DE)**

Application  
**EP 98123983 A 19981217**

Priority  
DE 19806322 A 19980206

Abstract (en)  
[origin: EP0936041A2] The underneath base ring (22) remains with the newly finished concrete parts (10,20) for removing the concrete parts from the mold. The newly completed concrete parts are stacked vertically (30) on a base surface and removed to a storage place after a setting period. The second newly completed concrete part (20) is stacked on top of the first newly set concrete part (10). The concrete arts stacked on the lowest concrete parts are support especially by feet (23) on the top support surface (18) of the end ring (12) belonging to the concrete part underneath it.

IPC 1-7  
**B28B 21/76**; **B28B 21/90**; **B28B 21/92**

IPC 8 full level  
**B28B 7/00** (2006.01); **B28B 21/90** (2006.01); **B28B 21/92** (2006.01)

CPC (source: EP)  
**B28B 7/0055** (2013.01); **B28B 21/90** (2013.01); **B28B 21/92** (2013.01)

Citation (search report)

- [A] GB 2309499 A 19970730 - STONEWARE TECH LTD [IE]
- [A] US 4151246 A 19790424 - LESTER DUDLEY R [ZA], et al
- [A] DE 806952 C 19510621 - ERWIN BROSS DIPL ING
- [A] "KIMPLETTSYSTEME FUR DIE SCHACHTPRODUKTION", BETONWERK + FERTIGTEIL TECHNIK,DE,BAUVERLAG GMBH. WIESBADEN, vol. 56, no. 2, 1 February 1990 (1990-02-01), pages 105 - 107, XP000115801, ISSN: 0373-4331
- [A] KRAISS R: "KASILITH MIT MODERNER SCHACHTFERTIGUNG KASILITH WITH MODERN MANHOLE PRODUCTION", BETONWERK + FERTIGTEIL TECHNIK,DE,BAUVERLAG GMBH. WIESBADEN, vol. 62, no. 11, 1 November 1996 (1996-11-01), pages 117 - 120, XP000633483, ISSN: 0373-4331

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