Title (en)
EXTRUDING AND FORGING AN ALUMINUM SILICON ALLOY

Title (de)
EXTRUDIEREN UND SCHMIEDEN VON ALUMINIUM-SILIZIUM-LEGIERUNGEN

Title (fr)
EXTRUSION ET FORGEAGE D'UN ALLIAGE ALUMINIUM-SILICIUM

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Application
EP 98934292 A 19980710

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Abstract (en)
[origin: WO9902749A1] The present invention comprises a method for manufacturing a solid extruded configuration constructed of an Al-Si alloy. Initially, a billet comprising aluminum and silicon is prepared for extrusion. The Al-Si billet is then heated and inserted into an extruding press. Finally, the Al-Si billet is extruded through an extruding die, having a preconfigured die slot configuration resulting in an extruded Al-Si product. The Al-Si product may then be treated for desired tempering or age hardening to produce a final extruded product with improved mechanical and machinability properties as compared to non-extruded Al-Si products. The extruded Al-Si product may further be cold/warm impact extruded or cold/warm/hot forged to achieve a final desired configuration.

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C22F 1/043

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Citation (search report)
- [X] US 4908077 A 19900313 - NAKAMURA KOUJI [JP], et al
- [PX] EP 0790325 A1 19970820 - HOOGOVENS ALUMINIUM NV [BE]
- [X] PATENT ABSTRACTS OF JAPAN vol. 015, no. 337 (C - 0862) 27 August 1991 (1991-08-27)
- [X] PATENT ABSTRACTS OF JAPAN vol. 1995, no. 07 31 August 1995 (1995-08-31)
- [X] PATENT ABSTRACTS OF JAPAN vol. 1996, no. 05 31 May 1996 (1996-05-31)
- [A] PATENT ABSTRACTS OF JAPAN vol. 013, no. 247 (M - 835) 8 June 1989 (1989-06-08)
- See references of WO 9902749A1

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