

Title (en)

METHOD OF FABRICATING SHAFT FROM METAL PLATE

Title (fr)

PROCEDE DE FABRICATION D'UN ARBRE A PARTIR DE PLAQUES METALLIQUES

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Application

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Abstract (en)

The object of the present invention is to disclose a method of forming integrally an axis on a metallic plate at an arbitrary position thereof and perpendicularly to the surface thereof. The method comprises a first step of forward squeezing performed by a pressing process applied to a metallic plate 1 and a second step of extending the length of a projection formed in the first step by rear-squeezing performed by pushing a punch into the projection, thereby producing an axis with a sufficient height and high precision. <IMAGE>

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