

Title (en)  
SPINNING MACHINE AND CONVERSION PROCESS

Title (de)  
SPINNMASCHINE UND VERFAHREN ZUR UMWANDLUNG

Title (fr)  
MACHINE A FILER ET PROCEDE DE CONVERSION ASSOCIE

Publication  
**EP 0941374 A1 19990915 (EN)**

Application  
**EP 97951492 A 19971125**

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Abstract (en)  
[origin: GB2319745A] A process for making a first and a second plurality of fully oriented multifilament yarns on a fully oriented yarn spinning machine comprises spinning a plurality of filaments from a spin pack 32 containing a spinneret plate; cooling the filaments in a quench chimney 25 applying finish 20 on the filaments and converging the filaments into a first and a second plurality of multifilament yarns; and drawing the first plurality of the multifilament yarns with a first stepped roll assembly 90 and drawing the second plurality of the multifilament yarns with a second stepped roll assembly 90 to increase their length by a fixed amount. The multifilament yarns from the unheated rotatable stepped feed and draw roll assemblies are heated by applying steam to the multifilament yarns from a steam relax unit (not shown) between the first and the second unheated rotatable stepped feed and draw roll assemblies 90; the separation is maintained and the multifilament yarns are directed; and the first and the second plurality of the multifilament yarns are wound on a first and a second windup assembly 70 into a first and a second plurality of packages. The invention includes apparatus for carrying out this process wherein a partially oriented yarn spinning machine is converted to a fully oriented yarn spinning machine.

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IPC 8 full level  
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**GB 2319745 A 19980603**; **GB 2319745 B 20010110**; **GB 9624683 D0 19970115**; AR 010663 A1 20000628; AR 018018 A2 20011031; AR 018019 A2 20011031; BR 9712965 A 20000201; DE 69707299 D1 20011115; DE 69707299 T2 20020704; EP 0941374 A1 19990915; EP 0941374 B1 20011010; ES 2164375 T3 20020216; JP 2001506709 A 20010522; JP 3869018 B2 20070117; KR 100497102 B1 20050629; KR 20000057288 A 20000915; WO 9823797 A1 19980604; ZA 9710191 B 19990512

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