

Title (en)  
Method and apparatus for producing cigarette packages

Title (de)  
Verfahren und Vorrichtung zum Herstellen von Zigarettenspackungen

Title (fr)  
Procédé et dispositif pour la fabrication de paquets de cigarettes

Publication  
**EP 0947442 B1 20040630 (DE)**

Application  
**EP 99103569 A 19990224**

Priority  
DE 19815059 A 19980403

Abstract (en)  
[origin: EP0947442A1] A soft-sided cigarette packet is assembled from a flat blank with a series of folding panels forming the bottom, top, front and back of the packet, which is assembled by folding and gluing. The side flaps forming the adhesive surfaces are pre-treated with a bonding agent that then dries. The bonding agent is activated by water-soluble glue in the packaging machine.

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IPC 8 full level  
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CPC (source: EP)  
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Cited by  
CN103129759A; CN1298591C; IT202200000557A1; US6878224B1; WO0114221A1; WO03057567A1; WO2008130901A1; WO2022023699A1; EP1206398A1

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