

Title (en)  
Method and apparatus for producing a cigarette package

Title (de)  
Verfahren und Vorrichtung zum Herstellen einer Zigarettensackung

Title (fr)  
Procédé et dispositif pour la fabrication d'un paquet de cigarettes

Publication  
**EP 0947445 B1 20041124 (DE)**

Application  
**EP 99106568 A 19990331**

Priority  
DE 19814932 A 19980403

Abstract (en)  
[origin: EP0947445A1] A soft cigarette packet is formed from a precut folded blank supplied from a web. The areas of the uncut web (21) which are destined to become the adhesive flaps, receive rectangular applications of hot melt glue (27). The hot melt glue then cools and remains inert until or following the folding process when it is activated by heat.

IPC 1-7  
**B65D 85/10**; **B65B 19/24**; **B65B 51/02**

IPC 8 full level  
**B65B 5/06** (2006.01); **B65B 19/24** (2006.01); **B65B 51/02** (2006.01); **B65D 85/10** (2006.01)

CPC (source: EP KR US)  
**B65B 19/245** (2013.01 - EP KR US); **B65B 51/02** (2013.01 - EP KR US); **B65D 85/1018** (2013.01 - EP KR US)

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Designated contracting state (EPC)  
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**EP 0947445 A1 19991006**; **EP 0947445 B1 20041124**; BR 9902216 A 20000104; CN 1102121 C 20030226; CN 1232769 A 19991027; DE 19814932 A1 20010111; DE 59911119 D1 20041230; ES 2229571 T3 20050416; JP H11314691 A 19991116; KR 19990082916 A 19991125; US 6341474 B1 20020129

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**EP 99106568 A 19990331**; BR 9902216 A 19990405; CN 99107315 A 19990402; DE 19814932 A 19980403; DE 59911119 T 19990331; ES 99106568 T 19990331; JP 9786099 A 19990405; KR 19990011717 A 19990403; US 28330699 A 19990401