

Title (en)

MECHANICAL ASSEMBLY PROCESS AND DEVICE

Title (de)

VERFAHREN UND VORRICHTUNG ZUM MECHANISCHEN FÜGEN

Title (fr)

PROCEDE D'ASSEMBLAGE MECANIQUE

Publication

**EP 0948418 A1 19991013 (DE)**

Application

**EP 98954413 A 19981014**

Priority

- DE 19747267 A 19971025
- EP 9806507 W 19981014

Abstract (en)

[origin: US2002038504A1] A mechanical assembly process and device for sheet metal parts (30) are disclosed. The material of the metal sheets is displaced and upset out of a sheet metal plane by a forming energy applied by means of a tool set comprising at least one male die (6) and a female mould (4) fitted with an anvil. The forming energy is generated by impact in the form of short, successive strikes.

IPC 1-7

**B21D 39/03**

IPC 8 full level

**B21D 39/03** (2006.01)

CPC (source: EP US)

**B21D 39/031** (2013.01 - EP US); **Y10T 29/49936** (2015.01 - EP US); **Y10T 29/53996** (2015.01 - EP US)

Citation (search report)

See references of WO 9921668A1

Designated contracting state (EPC)

AT CH DE ES FR GB IT LI SE

DOCDB simple family (publication)

**US 2002038504 A1 20020404**; AT E240172 T1 20030515; AU 1153799 A 19990517; CA 2275976 A1 19990506; CA 2275976 C 20060829; DE 19747267 A1 19990506; DE 19747267 C2 19990805; DE 59808356 D1 20030618; EP 0948418 A1 19991013; EP 0948418 B1 20030514; ES 2200386 T3 20040301; JP 2001507285 A 20010605; PL 187856 B1 20041029; PL 334239 A1 20000214; WO 9921668 A1 19990506

DOCDB simple family (application)

**US 33150999 A 19990820**; AT 98954413 T 19981014; AU 1153799 A 19981014; CA 2275976 A 19981014; DE 19747267 A 19971025; DE 59808356 T 19981014; EP 9806507 W 19981014; EP 98954413 A 19981014; ES 98954413 T 19981014; JP 52312799 A 19981014; PL 33423998 A 19981014