

Title (en)

FACILITY AND METHOD FOR PRODUCING CAST SHELLS OR CAST CORE PACKS

Title (de)

VORRICHTUNG UND VERFAHREN ZUR HERSTELLUNG GIESSFERTIGER MASKEN ODER KERNPAKETE

Title (fr)

DISPOSITIF ET PROCEDE DE FABRICATION DE MASQUES DE COULEE OU DE PAQUETS DE NOYAUX DE COULEE

Publication

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Application

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Abstract (en)

[origin: WO9819810A1] The present invention relates to a facility for producing cast shells or cast core packs, comprising a number a core shooters corresponding to the number of the various cores needed to complete one pack, as well as a belt conveyor (2), whereby the cores shot and hardened in the core shooters are removed therefrom and possibly processed and fed through the belt conveyor for completing the core packs. In order to increase the production capacity at a low cost, the inventive facility is designed in such a way that at least an additional core shooter - stand-by machine (5) - is provided for producing each of the cores needed for completing a pack. The invention also relates to the producing method.

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